Date:

Friday, 28/11/2008 3:05:25 PM

User: Julie Dawson

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

Job Number **Estimate Number**

: 43859 : 11487

P.O. Number

First Issue

Written By

Comment

Previous Run

This Issue Prsht Rev.

: 28/11/2008 : NC

: 11

: 43760

S.O. No. :

Type

: Est A 04.08.24

: MACHINED PARTS

New Issue KJ/JLM

Material

Due Date

Drawing Name

Part Number

Drawing Number

Project Number

Drawing Revision

: 20/12/2008

: HINGE

: D31615

: N/A

: A2

. D3161 REV A2

Qty:

6 Um:

Each

Additional Product

Checked & Approved By

Job Number:



Seq. #:

Machine Or Operation:

Description: Piano Hinge

1.0

MS2025737200

Comment: Qty.:

1.0000 f(s)/Unit Total: 6.0000 f(s)

Piano Hinge

Pick:

Part number Description

MS20257-3-7200 Hinge

1110139

2.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

(1) 72" Hinge makes (7) D3161-5 parts at 9.9" long

Cut to length as per Dwg D3161

3.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP



08

4.0

PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Identify and Stock Location:

FINAL INSPECTION/W/O RELEASE

5.0

QC21

Comment: FINAL INSPECTION/W/O RELEASE

Dart Aerospace Ltd

		V	ORK ORDER CHANG	GES						
STEP	PR	OCEDURE CH	IANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
:	PAR #:	Fault Ca	tegory:	NCF	l: Yes	No DQ	4 :	_ Date: _		
Resolution:			Disposition:			QA: N/C Closed: D			Date:	
		WORK OR	DER NON-CONFORM	IANCE	(NCR)				
STED	Description of NC				<u></u>	Verific	ation	Approval	Approval	
SILF	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Secti	on C	Chief Eng	QC Inspector	
		_								
				:		:				
	:	PAR #:	STEP PROCEDURE CHECK PAR #: Fault Ca Resolution: Disposit WORK OR STEP Description of NC Section A Initial	STEP PROCEDURE CHANGE PAR #: Fault Category: Resolution: Disposition: WORK ORDER NON-CONFORM STEP Description of NC Section A Corrective Action Section A Corrective Action Description STEP Description of NC Section A Corrective Action Description STEP Description of NC Section A Corrective Action Description STEP Description of NC Section A Corrective Action Description STEP Description of NC Section A Corrective Action Description STEP Description of NC Section A Corrective Action Description STEP Description of NC Section A Corrective Action Description STEP Description of NC Section A Corrective Action Description STEP Description of NC Section A Corrective Action Description STEP Description of NC Section A Corrective Action Description STEP Description of NC Section A Corrective Action Description STEP Description Of NC Section A Corrective Action Description STEP Description Of NC Section A Corrective Action Description STEP Description Of NC Section A Corrective Action Description STEP Description Of NC Section A Corrective Action Description STEP Description Of NC Section A Corrective Action Description STEP Description Of NC Section A Corrective Action Description STEP Description Of NC Section A Corrective Action Description STEP Description Of NC Section A Corrective Action Description STEP Description Of NC Section A Corrective Action Description STEP Description Of NC Section A Corrective Action Description STEP Description Of NC Section A Corrective Action Description STEP Description Of NC Section A Corrective Action Description STEP Description Of NC Section A Corrective Action Description STEP Description Of NC Section A Corrective Action Description STEP Description Of NC Section A Corrective Action Description STEP Description Of NC Section Description Of NC Section Description STEP Description Of NC Section Description Description Des	PAR #: Fault Category: NCR Resolution: Disposition: QA: WORK ORDER NON-CONFORMANCE STEP Description of NC	STEP PROCEDURE CHANGE By PROCEDURE CHANGE By PAR #: Fault Category: NCR: Yes Resolution: Disposition: QA: N/C Clo WORK ORDER NON-CONFORMANCE (NCR STEP Description of NC Section A	STEP PROCEDURE CHANGE By Date Disposition: QA: N/C Closed: WORK ORDER NON-CONFORMANCE (NCR) STEP Description of NC Corrective Action Section B Sign & Section A Initial Action Description Sign & Section B	STEP PROCEDURE CHANGE By Date Qty Disposition: NCR: Yes No DQA: NCR: Yes No DQA: Resolution: Disposition: QA: N/C Closed: WORK ORDER NON-CONFORMANCE (NCR) STEP Description of NC Section A	STEP PROCEDURE CHANGE By Date Qty Chief Eng / Prod Mgr DESCRIPTION OF A Section A Section B Section C Chief Eng / Prod Mgr PROCEDURE CHANGE By Date Qty Approval Chief Eng / Prod Mgr NCR: Yes No DQA: Date:	

NOTE: Date & initial all entries

Dart Aerospace Ltd

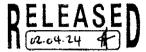
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W/O:			W	ORK ORDER CHANG	ES					
DATE	STEP	PROC	EDURE CHA	NGE	В	у	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	_ Fault Cate	gory:	_ NCR: `	Yes N	o DQ A	\:	Date:	
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NCR:		W	ORK ORD	ER NON-CONFORM	ANCE (I	NCR)				
DATE	STEP	Description of NC			ion B		Verific	ation	Approval	Approval
DAIL	JILF	Section A	Initial Chief Eng	Action Description Chief Eng	S	ign & Date	Section	on C	Chief Eng	QC Inspector
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NOTE: Date & initial all entries



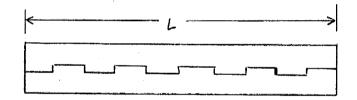


DESIGN DRAWN BY		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA				
CHECKED	APPROVED	DRAWING NO.	REV. A			
02.04.24		HINGE	scale NTS			
A .	02 04 246	115.1.10.00				



	02.04.24	HINGE N	T:
Α	02.04.24	NEW ISSUE	
AI	十十十04.02.27	ADDED D3161-5	
AZ	1 20 76	ADD D3161-7 & D3161-9	

P/N	LENGTH 'L'	DESCRIPTION
D3161-1	13.5"	HINGE (REPLACES MS 20257-3-13.5 ON D2183)
D3161-3	15.0"	HINGE (REPLACES MS 20257-3-150 ON D2950-041)
D3161-5	9,9"	HINGE
03161-7	14,0"	HINGE
D3161-9	17.0"	HINGE



NOTES:

1) MAKE FROM MS20257-3-7200 HINGE

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